

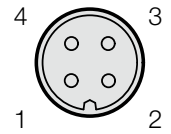
# TRANSPORTER ELECTRICAL - ACCESSORIES

## SIGNAL CABLE STRAIGHT, TO THE PRESS



Assignment:

M12 - Plug  
4-pin /  
A-coded



1 (brown)	= Start/stop	Digital input 24 V DC	= Start
2 (white)	= Fault	Digital output 24 V DC	= Fault
3 (blue)	= 0 V DC	Together 0 V DC	= 0 V
4 (black)	= Control unit	Digital output 24 V DC	= OK

Output	
Conditions	Pin 2
Fault	24 V / (+) 24 V*
OK	0 V

Input	
Conditions	Pin 1
started	24 V / (+) 24 V*
stopped	0 V

\*for control unit with potential-free output

### 2299.60.81.01. Signal cable straight, to the press

#### Description:

The signal cable connects the control unit to the power press/production machine.

Order No	l [m]
2299.60.81.01.03	3
2299.60.81.01.05	5
2299.60.81.01.10	10