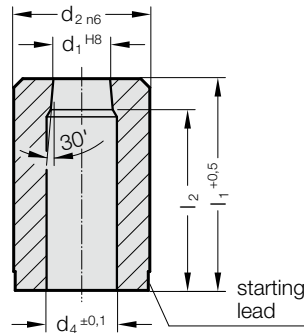


MATRIX WITHOUT COLLAR, DIN 9845 SHAPE A



260.



260. Matrix without collar, DIN 9845 Shape A

Gradation		d_2	l_1	20	28
d_1	d_1				
0,5 - 1	0.1	5	l_2	18	
1,1 - 2	0.1	6		17	25
2,1 - 3	0.1	7		17	25
3,1 - 4	0.1	8		17	25
4,1 - 5	0.1	10		16	24
5,1 - 6	0.1	12		16	24
6,1 - 8	0.1	15		16	24
8,1 - 10	0.1	18		16	24
10,1 - 12	0.1	22		15	23
12,1 - 15	0.1	26		15	23
15,1 - 18	0.1	30			

Material:

HSS

Order No 260.3.

Hardness 62 ± 2 HRC

Description of FIBRO materials for tool and die components see at the beginning of Chapter E.

Execution:

Diameters d_1 , d_2 and face surfaces ground.

d_4 : For $d_1 \leq 2$ mm, $d_4 = d_1 + 0,3$

For $d_1 = 2,1$ mm to 4,0 mm, $d_4 = d_1 + 0,5$

For $d_1 = 4,1$ mm to 8,0 mm, $d_4 = d_1 + 0,7$

For $d_1 \geq 8,1$ mm, $d_4 = d_1 + 1$

Other diameters on request.

Ordering Code (example):

Matrix without collar, DIN 9845 Shape A = 260.3.

Cutting diameter d_1 5.1 mm = 0510.

Length l_1 20 mm = 020

Order No = 260.3. 0510. 020